

## Description

Clysar® EVO™ shrink film is a recyclable, all-purpose, polyolefin shrink film that is prequalified for the Store Drop-Off label through the **How2Recycle®** program. This film is exceptionally clear, tough and tear-resistant. It is ideal for packaging for a wide range of retail products.



**How2Recycle®** is the only label program that can supply the official **How2Recycle®** label for packaging. In order to use the Store Drop-Off label on your EVO shrink package, you will need to contact **How2Recycle®** directly and complete the **How2Recycle®** label request form. If you have any questions regarding the information necessary to complete the label request, please contact your Clysar representative for assistance.

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# Clysar®

# Clysar® EVO™ Films

DATA SHEET

## Uses

Clysar® EVO™ shrink film is a multi-purpose, recyclable alternative for most applications, adding a new level of sustainability to today's shrink packages. Approved for the **How2Recycle® Store Drop-Off** label, it is a drop-in solution for brands seeking a sustainable alternative that meets recyclable labeling initiatives.

Clysar® EVO™ shrink film is ideal for packaging almost any product—even those with voids or irregular shapes—and truly shines for retail applications. Exceptionally clear, tough and tear-resistant, EVO™ film provides strong seals, tight shrink and outstanding gloss and clarity.

## Significant Features

### Equipment

- Runs easily and reliably on all packaging equipment including manual, semi-automatic, automatic and static seal machines.

### Sealing

- Provides strong, durable seals with all sealing systems.
- Offers wide sealing range.
- Requires little or no cooling dwell time.
- Excellent seal integrity.

### Shrinking

- Exceptional heat/burn-through resistance.
- Optimal available shrink.
- Ideal for products with irregular shapes and voids, bundling, multi-packs and shipping stabilization.

### General

- Prequalified for fast-track recycling label approval.
- Excellent tear resistance.
- High gloss, clarity and shine.
- Great package cleanup and appearance.
- Ideal for printed and high-speed shrink packaging.

Visit [clysar.com/shrink-films/evo-recyclable-films](http://clysar.com/shrink-films/evo-recyclable-films) for information on our complete offering of recyclable Clysar® EVO® films preapproved for the Store Drop Off label by How2Recycle®.

*\*\*Recycled content varies by film. Consult your Clysar representative.*

**30%**  
Recycled Content\*\*



 **Recyclable Shrink Film**

Approved for the Store Drop-Off Label, with official letter of prequalification from the **How2Recycle®** Program

## FDA/USDA Status

Clysar® films sold by Clysar, LLC, for food packaging use comply with U.S. Food and Drug Administration (FDA) requirements under the Federal Food, Drug and Cosmetic Act as amended. Clysar complies with FDA regulation 21 CFR 177.1520—Olefin polymers, allowing use for articles that contact food, except for articles used for packing or holding food during cooking.

## Use

Clysar, LLC, does not recommend using traditional heating or cooking methods for foods wrapped in Clysar® shrink films. For conditions specific to microwave cooking, please request documentation that is specific for your application through your Clysar representative.

## Disposal

Preferred options for disposal are: (1) Store drop-off recycling; and (2) incineration with energy recovery.

## Storage

Storage below 32°C (90°F) is recommended. Prolonged exposure to temperatures moderately above 32°C (90°F) or brief exposure to temperatures well above 32°C (90°F) may cause difficulty in unwinding film.

For more detailed information on the safe handling of Clysar® films, a "Safety in Handling and Use" guide or the OSHA Material Safety Data Sheets can be obtained from your Clysar representative.

## Standard Put-Ups

- Clysar® EVO™ film is available in 45, 60 and 75 gauge.
- Flat film is available in custom widths from 5" to 56" in 1" increments.\*
- Folded film is available in custom widths from 5" to 37" in 1" increments.\*
- Folded film will have half the linear footage of flat film for same gauge and roll dimensions.
- Pre-perforated film in standard pattern is available for all gauges for both flat and folded film.
- Wound on 3" and 6" cores to the standard roll sizes shown in Table 1.

\*Contact your Clysar representative for width-specific information.

## Summary of Properties

### Clysar® EVO™ - Linear Footage Flat Film (Table 1)

Core I.D., in.	Roll O.D., in.	Gauge		
		45	60	75
3	9½	11,660	8,750	7,000
3	13	23,320	17,500	14,000
6	11	11,660	8,750	7,000
6	14	23,320	17,500	14,000
6	18¾	46,640	35,000	28,000

### Typical Properties of Clysar® EVO™ Film (Table 2)

Property	ASTM Test Method	Unit	Gauge		
			45	60	75
Haze (avg)	D1003	%	2.0	2.5	2.5
Gloss at 20° (min)	D2457	GU	135	135	135
COF, Kinetic	D1894	-	0.20	0.20	0.20
Shrinkage, 102°C (216°F)* -- 10 min	D1204	% (area)	50	50	50
Shrink Force	D2838	g/in @ 100°C	85	130	145
Stiffness Modulus (avg)	D882	kpsi	60	60	60
Tensile Strength (avg)	D882	kpsi	15	15	15
Elongation (avg)	D882	%	130	145	150
Tear Strength (avg) (Elmendorf)	D1922	g	13	20	25
Spencer Impact	D3420	lbf	7	10	13
WVTR	F1249	g/100 in²/24 hr	2.1	1.5	1.4
Oxygen Transmission	D3985	cc/100 in²/24 hr	900	600	500

Note: These values are typical data for Clysar® EVO shrink film and are not intended for use as limiting specifications.



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The technical data contained herein are guides to the use of Clysar® films. The advice contained herein is based upon tests and information believed to be reliable, but users should not rely upon it absolutely for specific applications because performance properties will vary with processing conditions. It is given and accepted at user's risk, and confirmation of its validity and suitability in particular cases should be obtained independently. Clysar makes no guarantees of results and assumes no obligations or liability in connection with its advice. This publication is not to be taken as a license to operate under, or recommendation to infringe, any patents.

CAUTION: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, see Clysar Medical Caution Statement, MCS\_02.